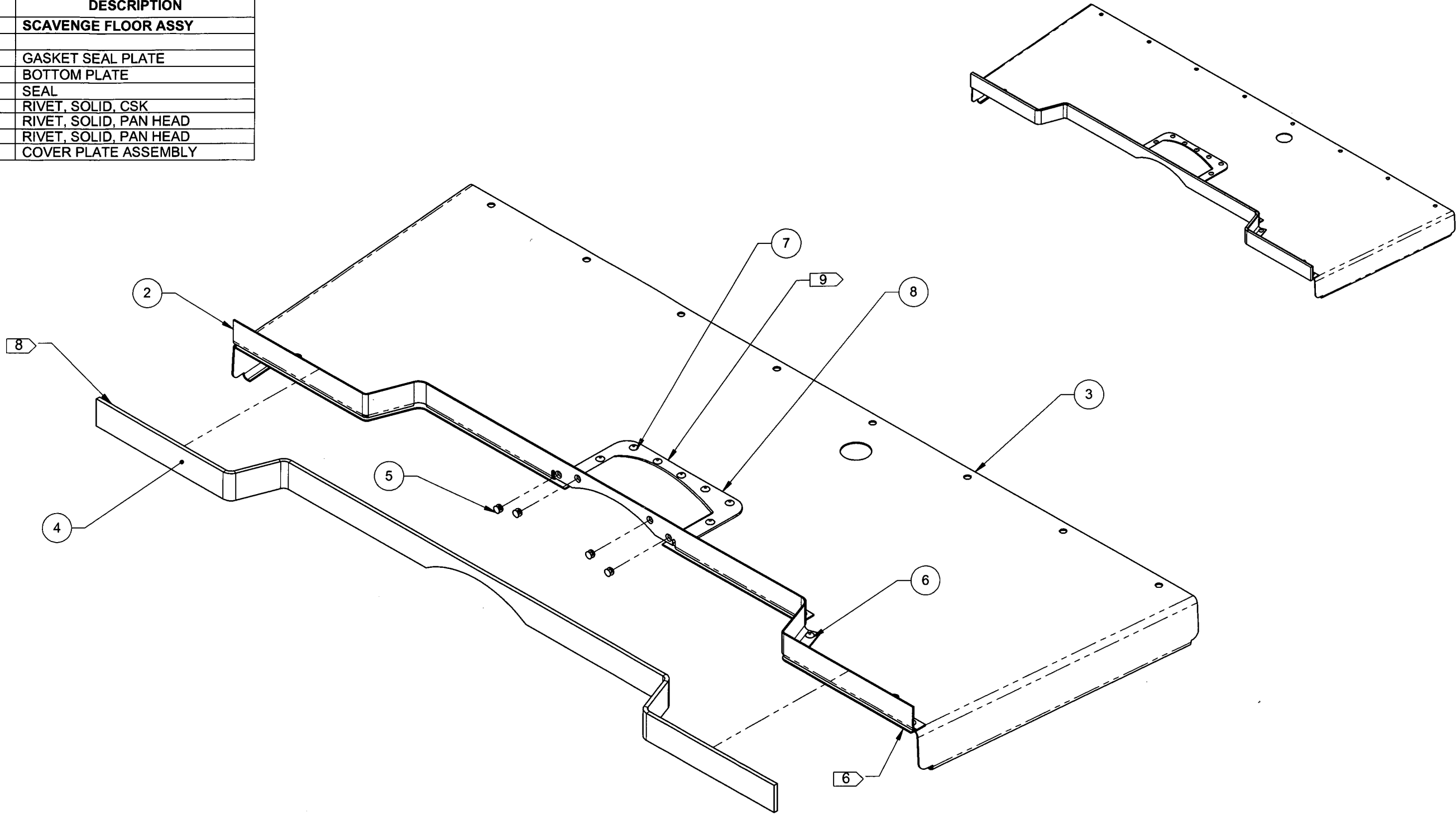


ITEM	QTY	P/N	DESCRIPTION
1	X	D5169-041	SCAVENGE FLOOR ASSY
2	1	D5166-1	GASKET SEAL PLATE
3	1	D5169-1	BOTTOM PLATE
4	1	D5199-1	SEAL
5	4	MS20426AD4-5	RIVET, SOLID, CSK
6	24	MS20470AD4-4	RIVET, SOLID, PAN HEAD
7	9	MS20470AD4-5	RIVET, SOLID, PAN HEAD
8	1	D5168-041	COVER PLATE ASSEMBLY



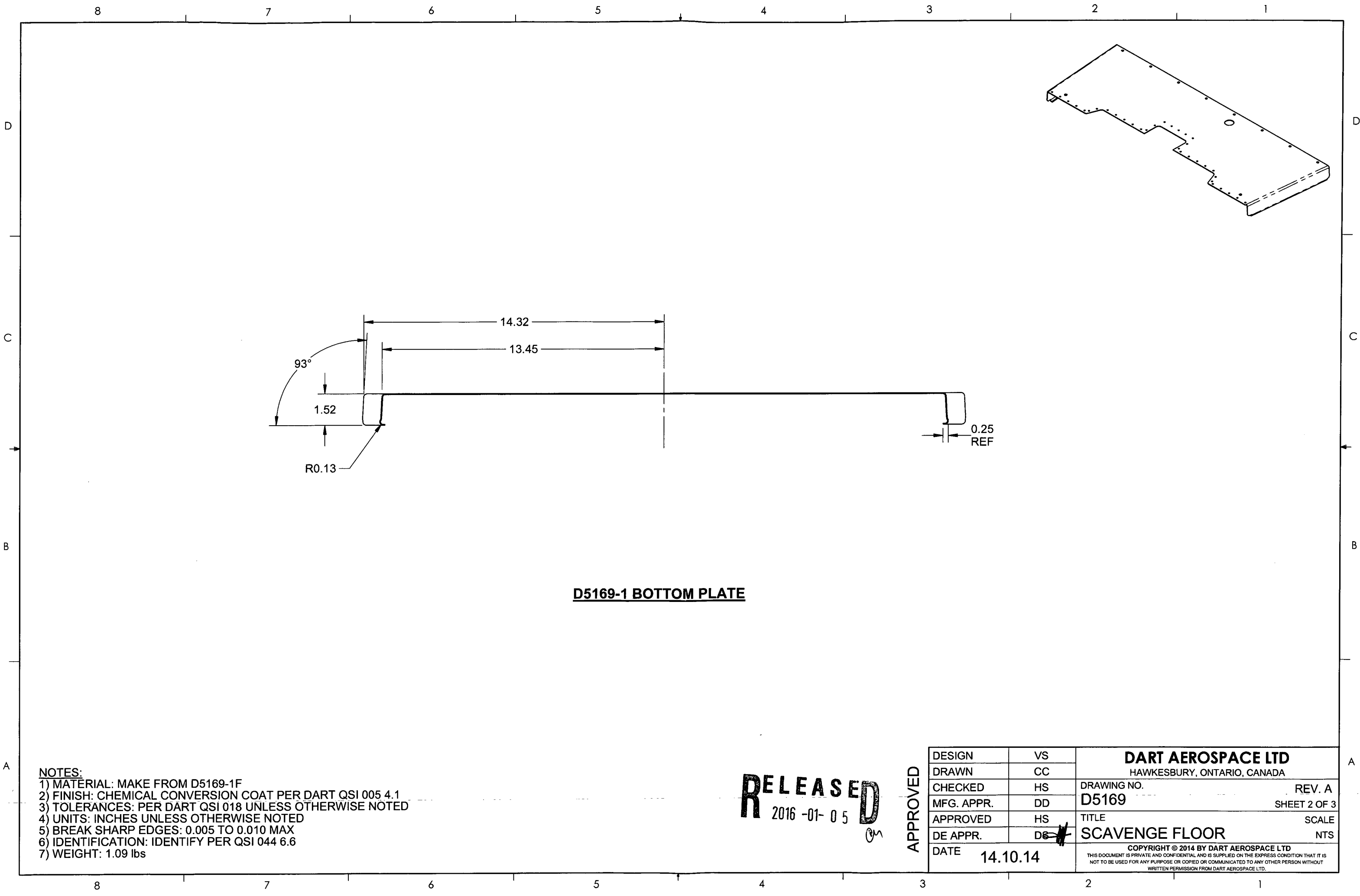
D5169-041 SCAVENGE FLOOR ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 1.45 lbs
 - 8) ATTACH D5199-1 SEAL USING 3M 1300L CONTACT CEMENT
 - 9) WET INSTALL D5168-041 USING PRC PROSEAL 890 OR EQUIVALENT ON FAYING SURFACES

RELEASED
2016-01-05
EN 15-655

APPROVED

A	NEW ISSUE	VS	14.10.14
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CC		
CHECKED	HS	DRAWING NO.	REV. A
MFG. APPR.	DD	D5169	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	SCAVENGE FLOOR	NTS
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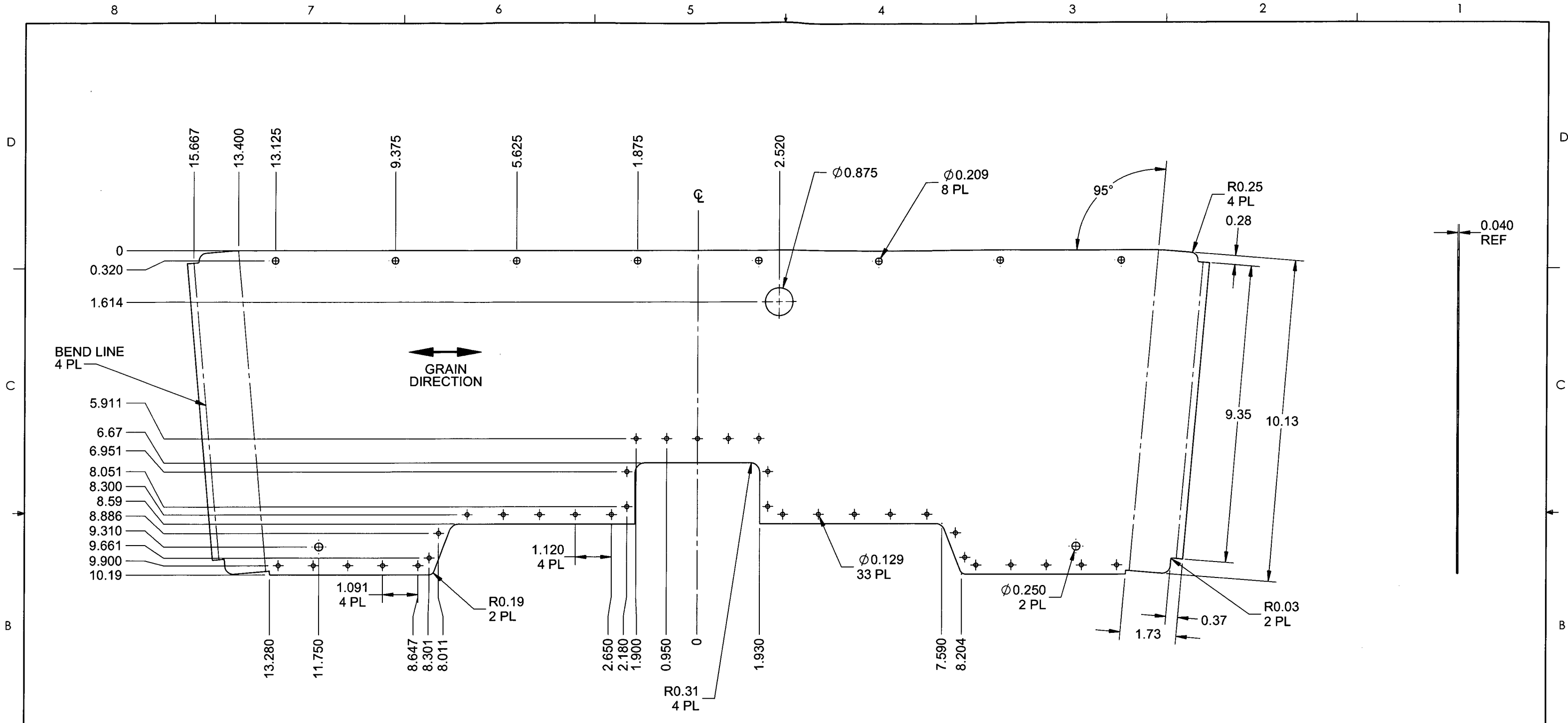
D5169-1 BOTTOM PLATE

- NOTES:**
- 1) MATERIAL: MAKE FROM D5169-1F
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
 - 7) WEIGHT: 1.09 lbs

RELEASED
2016-01-05

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DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CC		
CHECKED	HS	DRAWING NO.	REV. A
MFG. APPR.	DD	D5169	SHEET 2 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DE	SCAVENGE FLOOR	NTS
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D5169-1F BOTTOM PLATE

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.040" THICK
QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC M6061T6S.040
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.09 lbs
 - 8) UNDIMENSIONED FEATURES CONTROLLED BY D5169-1 REV A.SLDPRT

RELEASED
2016-01-05

APPROVED

DESIGN	VS	DART AEROSPACE LTD	
DRAWN	CC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	HS	DRAWING NO.	REV. A
MFG. APPR.	DD	D5169	SHEET 3 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	SCAVENGE FLOOR	NTS
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